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RBW1805G01431-3G

Job Sheet 199478



Part No: RBW1805G01431-3G

Job Qty: 1 pcs

Part Name: AW139 Tool, Mast Vibration Absorber Remove/Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/23/19

Job Tracking No:

Due Date: 8/28/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 17721

Note: DWG RBW1805G01431-3G REV 0 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	1 pcs	8/28/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
100	Small Fab - 2 - B4B	1 pcs	8/28/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		MLL
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
110	QC 5	1 pcs	8/28/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		



Container No: S209766



Part: RBW1805G01431-3G

Job No: 199478

Serial No/Batch: S209766

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 08/28/19

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				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	DAS
				QC 5 - 30	40
				QC 5 - 40	ATG 2 8 2019 9-89
				QC 5 - 61	
				QC 5 - 81	
130 Packaging 3-1 - Stock - B4B 1 pcs	8/28/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG 1 pcs	8/28/19	0.00 0.00		QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89
Part Op 95 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Descriptions: Pelican# 1550NF 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW1805G01431-3G-11 to RBW1805G01431-3G-9 foam as per DWG. 6-Glue foam to case and pack case as per DWG. 100 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican# 1550NF 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW1805G01431-3G-11 to RBW1805G01431-3G-9 foam as per DWG. 6-Glue foam to case and pack case as per DWG. 110 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					

RB
201

AUG 29 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1550NF	Case 008A	1 Ea (1 ea)	95-Small Fab - 1	5161184
RBW1805G01431-3G-7	Bottom Tool Cushion use in case APP-1550-NF	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5161186
RBW1805G01431-3G-9	Top Tool Cushion use in case APP-1550-NF	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5161185
RBW1805G01531-3G	Mast Vibration Absorber Lifting Tool 141E	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5137927
RBW1805G01631-3G	Mast Vibration Absorber Installation Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5209728
RBW1805G01731-3G	Mast Vibration Absorber Removal Tool 138A	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5184244
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - 2 - B4B	5206761
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	100-Small Fab - 2 - B4B	481040
RBW1805G01431-3G-11	Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5138090

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-1550NF	1	4	0
100-Small Fab - 2 - B4B	97524A032	4	233	0
	RB41011	1	257	0
	RBW1805G01431-3G-11	1	5	0
	RBW1805G01431-3G-7	1	5	0
	RBW1805G01431-3G-9	1	5	0
	RBW1805G01531-3G	1	3	0
	RBW1805G01631-3G	1	0	0
	RBW1805G01731-3G	1	6	0

Part Specifications

Specifications could not be found.

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